

## **Abstract**

[45]           The present invention includes a method of forming a ring binder. In the first step, creases are formed transversely across the binder board such that the creases define a spine area that partitions a defined front and back area. Next, a pair of holes is formed on the binder board sufficiently spaced apart to align with apertures on the ring mechanism. The ring mechanism may now be attached to the binder board either with a pair of removable rivets or normal rivets. Finally, the binder board is bent along the creases to form the ring binder. In alternate embodiments various number and positions of the creases are used to form different styles such as a flat back, round back, diamond back and 4 crease back.

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